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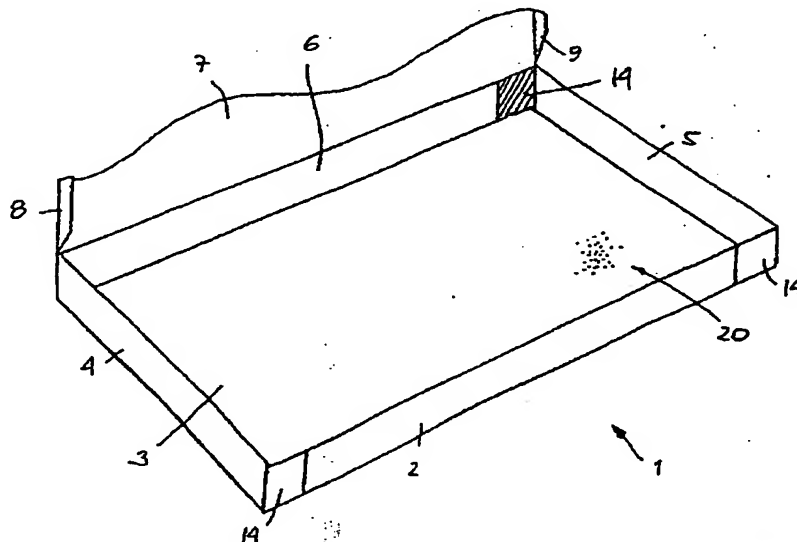
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(54) Title: A BLOCK CARTON WITH FINISH COATING



(57) Abstract: The present invention relates to a cover for a block carton, wherein a surface is coated with a coating in order to thereby control the water permeability through that surface. In accordance with the invention a cover for a block carton is provided. Wherein a surface is coated with a varnish in a water-insoluble form. This means that it will be possible to print on the packaging following application thereon of the finish, thereby enabling more rationalised and flexible production. If both the sides of the cover are covered with finish, the options of recycling the cardboard material used for the cover will be increased.

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